



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

Purchasing Receipts

Plex 11/29/2018 11:51 AM *dant, Tollis, Andrew*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO041811

<b>Supplier:</b>	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	<b>PO No:</b>	PO041811
		<b>PO Date:</b>	11/22/18
		<b>Due Date:</b>	
		<b>Purchase Order Revision:</b>	
		<b>Revision Date:</b>	
		<b>Ship-To Contact:</b>	Phone:
		<b>Via:</b>	Ground
<b>Ship To:</b>	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	<b>Pymt Terms:</b>	Net 30
		<b>Freight Terms:</b>	
		<b>Special Comments:</b>	Regis Quenneville 135X-Tube drill jigs

### Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6R6.500		6061-T6 Round Bar 6.500" MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	-	11/26/18	3 ft	0 ft	3 ft	\$161.7666/ft	\$485.30

Grand Total: \$485.30

### Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dart aerospace.com](http://www.dart aerospace.com) for further explanation.

Plex 11/22/18 9:39 AM dart.hemmerich.steven



ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00121914

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DELIVERY - CLIENT

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Billed to	Shipped to	Customer N°
DART AEROSPACE LTD	1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	CLI0001056 2018/11/22 <b>2018/11/27</b> P0041811 Denis Quenneville
Instruction	Delivery Route	Credit Terme
		Net 30 Days

Product Description	Weight	Qty	UM	PCS NB				Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT
<b>1 ROUND ALU 6 1/2 6061-T6 NS</b> RAL-612 1 X 3' Heat : 001M180830A AC21872-TH4-2D18/11/26	116.94	3.00	PI	3	3						

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**Conditions :** All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc.", to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Prepared By :	Verified By :	Delivered By	Time	Y	M	D
				18	1	2017
				Customer's Signature		
Date						

2187AN

**Service Center Metals**  
5850 Quality Way  
Prince George, VA 23875



**Can Do.**

CUSTOM ORDER NUMBER **967425**

ITEM **1**

DATE OF SHIPMENT **11/7/2018**

CERTIFICATION

**ASTM-B221-14 StencilCont**

SPECIFICATION

**SAE AMS-QQA-200/8A Stabilized**

SPECIFICATION

**SAE AMS-QQA-200/8A Stabilized**

RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

**SCM is ISO 9001-2015 certified**

This product is RoHS-2, REACH, and DFARS compliant.

<b>Mechanical Properties</b>		<b>Test Date</b>	<b>Ultimate Tensile Strength (KSI)</b>	<b>Yield Strength (KSI)</b>	<b>Percent Elongation</b>
<b>Test</b>	<b>Lot No.</b>				
1	201803567	2/26/18	min 53.40	max 53.40	min 49.20
	201820763	11/11/18	49.20	49.20	45.00

<b>Chemical Composition for Aluminum Alloy 6061</b>									
<b>Cast #</b>	<b>Lot No.</b>	<b>Alloy</b>	<b>Si</b>	<b>Fe</b>	<b>Cu</b>	<b>Mn</b>	<b>Mg</b>	<b>Cr</b>	<b>Zn</b>
001E180221L	201803567	6061	0.75	0.41	0.33	0.10	0.93	0.11	0.09
001J180221L	201803567	6061	0.75	0.41	0.33	0.10	0.93	0.11	0.09
001K180220C	201803567	6061	0.75	0.36	0.32	0.11	0.89	0.10	0.04
001K180221A	201803567	6061	0.75	0.37	0.32	0.11	0.89	0.11	0.05
001M180830A	201820763	6061	0.76	0.39	0.33	0.11	0.90	0.11	0.07

<b>Others</b>	<b>Each</b>	<b>Total</b>	<b>Melt Source:</b>
0.05	0.03	97.25	United States of America
0.05	0.03	97.25	United States of America
0.04	0.03	97.42	United States of America
0.05	0.03	97.38	United States of America
0.07	0.04	97.31	United States of America

SCM products are melted and extruded in the USA

Print Date: 11/7/2018

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/4/2018



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6RB.500  
 DATE: 10/11/29

PO / BATCH NO.: P0041811/

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 3 ft  
 QUANTITY INSPECTED: 3 ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 6.50"  
 THICKNESS RECEIVED: \_\_\_\_\_  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	AMS-QQ-A-20018
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	417001M180830A
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>61</u> <u>9-89</u> DATE: <u>10/11/29</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in